W	ork	Order	TD	63386
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Page 1

Thursday, October 28, 2010 10:38:37 AM

D206-642-512

Accept



Setup Start

Revision ID:

Start Date:

Item ID:

Float Skidtube RH Item Name:

10/28/2010

Start Otv: 1.00

Req'd Oty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

Required Date: 11/12/2010

OC:

Date: 10 100}

Date:

Tooling:

Date:

Date:

Run

Start Stop

Stop

Sequence ID/

Operation

Revision Nbr

Rev M

Set Up/

SPC (Y/N):

Tool # Plan

Accept

Reject

Reject

Insp.

Work Center ID Draw Nbr

Description

Run Hours

Tool ID

Code Qty

Qty

Number

Stamp

INN-D206-642 100

DOCUMENT CONTROL

Document Control

Memo

0.00

0.00

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

110

Pick Kit

0.00

Packaging Packaging

Memo

0.00

120

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

M 10 17 10 (7

Dart	Aerospace	Ltd

W/O:		WORK ORDER C	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector		
<u></u>									
Part No):	PAR #: Fault Category:	NCR: Yes	No DQ	A :	Date:			

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto			
						,					

NOTE: Date & initial all entries

Work Order ID 63386

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Thursday, October 28, 2010 10:38:37 AM

Item ID:

D206-642-512

Revision ID:

Item Name:

Float Skidtube RH

Start Date:

10/28/2010

Start Qty: 1.00

Req'd Qty: 1.00

Accept

Setup Start

Stop



Cust Item ID: Required Date: 11/12/2010 **Customer:**

Reference:

Approvals:

Process Plan: _____

Operation

Packaging

Description

Date:

Date:_____ Tooling:

SPC (Y/N):

Set Up/

Run Hours

Tool ID

Date:

Date:

Tool # Plan Code

Accept Reject Qty **Qty**

Number

Insp. Stamp

130

Sequence ID/

Work Center ID

Packaging Packaging

0.00

0.00

Identify and pack for shipping as per PPP D206-642-512

Location:

NUR

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Run

Stop

Start

Reject

Col 10/12/13.

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr Prod Mgr QC Inspector

Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	Corrective Action Section B				Annewal	Annesval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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		7+1					_				
								1			

NOTE: Date & initial all entries

Picklist Print

Thursday, October 28, 2010 10:38:40 AM

Work Order ID: 63386

Parent Item:

D206-642-512

Parent Item Name: Float Skidtube RH



Start Date: 10/28/2010

Required Date: 11/12/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23 ∃Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM EC

IPP rev D IPP Rev:E 07-12-05

added K642-512 07.06.06

Manufactured

ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541	8/8 1/8/8 1/8/8/8 41/8/ 8/8/8/8/8/8/8/8/8/	Manufactured	No			120	Each	1.0000	1	1	276	6	4

Location Loc Qty Loc Code FG073 34772 1 120 Each 0.0000

K642-512

saddle kit 642-512

64173/0/1/12/co

Dart Ae	rospace	e Ltd						» عر		
W/O:			W	ORK ORDER CHANG	ES					
DATE STEP		PRO	OCEDURE CHA	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
						·				
Part No: PA		PAR #:	Fault Cate	gory:	NCR: Yes	NCR: Yes No DQA: Date:				
	R	esolution:	Disposition: Q			A: N/C Closed: Date:				
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR					
5		Description of NC		Corrective Action Section	on B	Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		
						,	1			
							1			

NOTE: Date & initial all entries